



TECHNICAL DATA SHEET

4FG4.00004

FILLER PAINT

Creation date 05/03/2020
Rev. 0

GENERAL INFORMATIONS		
This product is suitable for fill and uniform absorption in lightly damaged woods. Quick dry and fill properties. For internal use only		
PHYSICAL AND CHEMICAL CHARACTERISTICS		
		NOTE
SPECIFIC GRAVITY	0.94 ± 0,1 Kg/L	
VISCOSITY	R4 800 cP at 20°C	Brookfield method
SOLID CONTENT	32 ± 1% (by weight)	Theoretical
	30 ± 1% (by volume)	
SPREAD RATE: (50 µm dry)	300 g/m ²	Theoretical
CATALYSIS	This product does not require catalysis	
BINDER NATURE	Nitro alkyds resins	

TECHNOLOGICAL CHARACTERISTICS	
APPLICATIONS MODALITY	
SPRAY	Dil. 15-20% NITRO THINNER. Pressure: 3 bar Nozzle diameter: 1.7 mm
<i>We suggest to apply it in two hands of coats</i>	
EXSICCATION	
TOUCH FREE	2-3 hours
DEEP EXSICCATION	24 hours
<i>Exsiccation times can change considerably according to temperature and thickness of the application.</i>	

REPAINT
After 8 hours
SURFACES PREPARATIONS
Wood must be dry and sanded. Remove all residual by previous coatings and other impurities.
ENVIRONMENTAL CONDITIONS
The temperature of the surface must be above 3 degrees from dew forming temperature
TOOLS CLEANING
NITRO THINNER is suitable for clean dirty tools by not polymerized product.
STORAGE
This product conserves its properties in fresh and dry environments. In a well closed can, FILLER PAINT lasts 12 months at least.



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The information given in this sheet and founded on our experience are not intended to be fully exhaustive. Whilst we endeavour to ensure that all advices we give about the product (whether in this sheet or otherwise) are correct, we have no control over either the quality or condition of the substrate or the many factors affecting the use and application of the product. It is supposed that every user liberally opts for the products described on this sheet, after verifying suitability according its requirements. This product is intended for use only by professional applicators in industrial, according the advices described on this sheet, the material safety data sheet and the packaging.