



## TECHNICAL DATA SHEET

1IG4

UNDERBODY E92

Creation date 13/03/2020  
Rev. 0

<b>GENERAL INFORMATION</b>		
Fast drying plastic protective coating for side and underbody strips. It offers good resistance to the attack of saline, crushed stone and mud.		
<b>FINISHED PRODUCT CHARACTERISTICS</b>		
		NOTES
SPECIFIC WEIGHT	1.1 ± 0,1 Kg/lt	
VISCOSITY	Tixotropic	Brookfield method
SOLIDS CONTENT	48 ± 1% (weight)	Theoretical
YIELD: (50 m dry)	500 g/m <sup>2</sup>	Theoretical
<i>The actual yield can vary considerably depending on the porosity of the substrate and the application system used.</i>		
AVAIABLE DYIES	White, Black, Grey	
CATALYSIS	This product does not require catalysis	
BINDER NATURE	Glycerophthalic resins	

<b>TECHNOLOGICAL FEATURES</b>	
<i>APPLICATION MODE</i>	
SPRAY	Can be applied by spray or with a special anti-noise gun
<i>Recommended thickness 0.5-1 mm</i>	
<i>HARDENING</i>	
DUST FREE	10-15 min
TOUCH FREE	1 hour
DEEP HARDENING	10-12 hour
Curing times may vary considerably depending on the thickness applied. A high thickness can compromise deep drying. Temperature can also have a significant effect on drying, especially on the evaporation of solvents. The temperature of the substrate must be at least 3 degrees above the dew point.	

<b>OVERPAINTING</b>
The product is not suitable for overpainting once applied.
<b>SURFACES PREPARATION</b>
The product must be applied on a suitable anti-corrosive primer. The surfaces, in any case, must be dry, clean and free of any greasiness.
<b>ENVIRONMENTAL CONDITIONS</b>
The temperature of the substrate and exterior must be at least 3 degrees above dew point.
<b>TOOLS CLEANINGS</b>
The tools can be cleaned from the uncured product with DILUENTE NITRO ANTINEBBIA.
<b>STORAGE</b>
In a cool and dry place, and in a well sealed tin, the product is stable for at least 12 months.

# Vivcolor s.r.l.



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The information given in this technical data sheet is indicative and based on our knowledge derived from experience and experimentation and can in no way constitute a guarantee. The purchaser/user decides independently on the suitability of the product for his own requirements in the context of the specific field of use. For safety information please refer to the relevant toxicological data sheet.