Vivcolor s.r.l.

Technical data sheet 4LG4.NC499 HOLZ FONDO NC 499 (HOLZ PRIMER NC 499)





Creation date 15/09/15 Rev. 0

GENERAL INFORMATIONS			
Nitro-alkyd one component primer. It protect wood forming a layer			
easily sandable.			
PHYSICAL AND CHEMICAL CHARACTERISTICS			
		NOTE	
SPECIFIC GRAVITY	0,92 ± 0,1 Kg/L		
VISCOSITY	R3 480 cP at 20°C	Brookfield method	
SOLID CONTENT	29 ± 1% (by weight)	Theoretical	
SPREAD RATE (50 µm DRY)	6,5 m^2/Kg	Theoretical	
BRIGHTNESS	4-5 Gloss	Glossmeter 60°	
CATALYSIS	This product does not require catalysis		
BINDER NATURE	Nitro alkyds resins		

TECHNOLOGICAL CHARCTERISTICS		
APPLICATION MODES		
BRUSH ,ROLL	Dil. 5-10% NITRO THINNER	
SPRAY	Dil. 10-15% NITRO THINNER.	
	Pressure: 3 bar	
	Nozzle diameter: 1.5 mm	
EXSICCATION		
DUST FREE	10 minutes	
TOUCH FREE	30 minutes	
DEEP EXSICCATION	8 hours	
Exsiccation times can change considerably according to temperature and		
thickness of the application.		

OVERPAINTING

PRIMER NC 499 is repiantable after 24 with our HOLZ TOPCOATS

SURFACES PREPARATIONS

Wood must be dry and sanded. Remove all residual by previous coatings and other impurities.

ENVIRONMENTAL CONDITIONS

The temperature of the surface must be above 3 degrees from dew forming temperature $\$

TOOLS CLEANING

NITRO THINNER is suitable for clean dirty tools by not polymerized product.

STORAGE

This product conserve it properties in fresh and dry environments. In a well closed can, PRIMER NC 499 lasts 12 months at least.

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