Vivcolor s.r.l.

ISO 9001 Quality Management

TECHNICAL DATA SHEET 3LG3.PU610/630/660 HOLZ FINITURA PU TRASPARENTE (HOLZ POLYURETHANE TRANSPARENT TOPCOATS)

Creation date 21/01/16 Rev.0

GENERAL INFORMATIONS		
Two component polyurethane topcoat for wood. It has high aesthetic		
characteristics and high resistance properties. For internal and		
external uses it is available in three different brightness degrees		
PU610 (matt) PU630 (semi matt) PU660 (semi glossy)		
PHYSICAL AND CHEMICAL CHARACTERISTICS		
		NOTE
SPECIFIC GRAVITY	1 ± 0,1 Kg/L	
VISCOSITY	R3 250 cP at 20°C	Brookfield Method
SOLID CONTENT	53 \pm 1% (by weight)	Theoretical
	10 Gloss 610	
BRIGHTNESS	30 gloss 630	Glossmeter 60°
	60 gloss 660	
CATALYSIS	50% with HDR3.CT160 (1	by weight/volume)
BINDER NATURE	Polyurethane resin	

TECHNOLOGICAL CHARACTERISTICS		
APPLICATIONS MODALITY		
BRUSH, ROLLER	Dil. 5-10% with POLYURETHANE THINNER	
SPRAY	Dil. 10-15 % POLYURETHANE THINNER	
	Pressure: 3 bar	
	Nozzle diameter: 1.7 mm	
SUGGESTED THICKNESS	40-50 µm for layer of coat	
HARDENING		
DUST FREE	5 minutes	
TOUCH FREE	10 minutes	
COMPLETE HARDENING	24 hours	
Hardening times can change considerably according to temperature and		
thickness of the application.		

SURFACES PREPARATION		
In order to obtain better aesthetic result, in case of applications on		
new wood we suggest to sand it and treat it with our DECORVIV before		
apply 3LG3.PU610/630/660. Residuals of previous paint and other		
impurities must be removed.		
ENVIRONMENTAL CONDITIONS		
The temperature of the surface must be above 3 degrees from dew forming		
temperature		
TOOLS CLEANING		
NITRO THINNER is suitable for clean dirty tools by not polymerized		
product.		
STOCKING		

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This product conserve it properties in fresh and dry environments. In a well closed can this paint lasts 12 months at least.

The information given in this sheet and founded on our experience are not intended to be fully exhaustive. Whilst we endeavour to ensure that all advices we give about the product (whether in this sheet or otherwise) are correct, we have no control over either the quality or condition of the substrate or the many factors affecting the use and application of the product. Is supposed that every user liberally opts for the products described on this sheet, after verifying suitability according its requirements. This product is intended for use only by professional applicators in industrial, according the advices described on this sheet, the material safety data sheet and the packaging